

A photograph of an outdoor deck area. In the background, there is a wooden building with horizontal siding and a large window. On the deck, there is a wicker sofa with white cushions and a small wicker table. In the foreground, there is a wicker dining set with two chairs and a table. The deck is made of wooden planks. The background is filled with green trees.

PRIMA | TIMBER

**High quality timber
for construction
and building outdoors**

Pressure treated timber is the best choice for building outdoors. PrimaTimber's impregnated timber is preserved to its very core, giving it excellent protection. With PrimaTimber products you can enjoy long-lasting results.

What's your next building project?



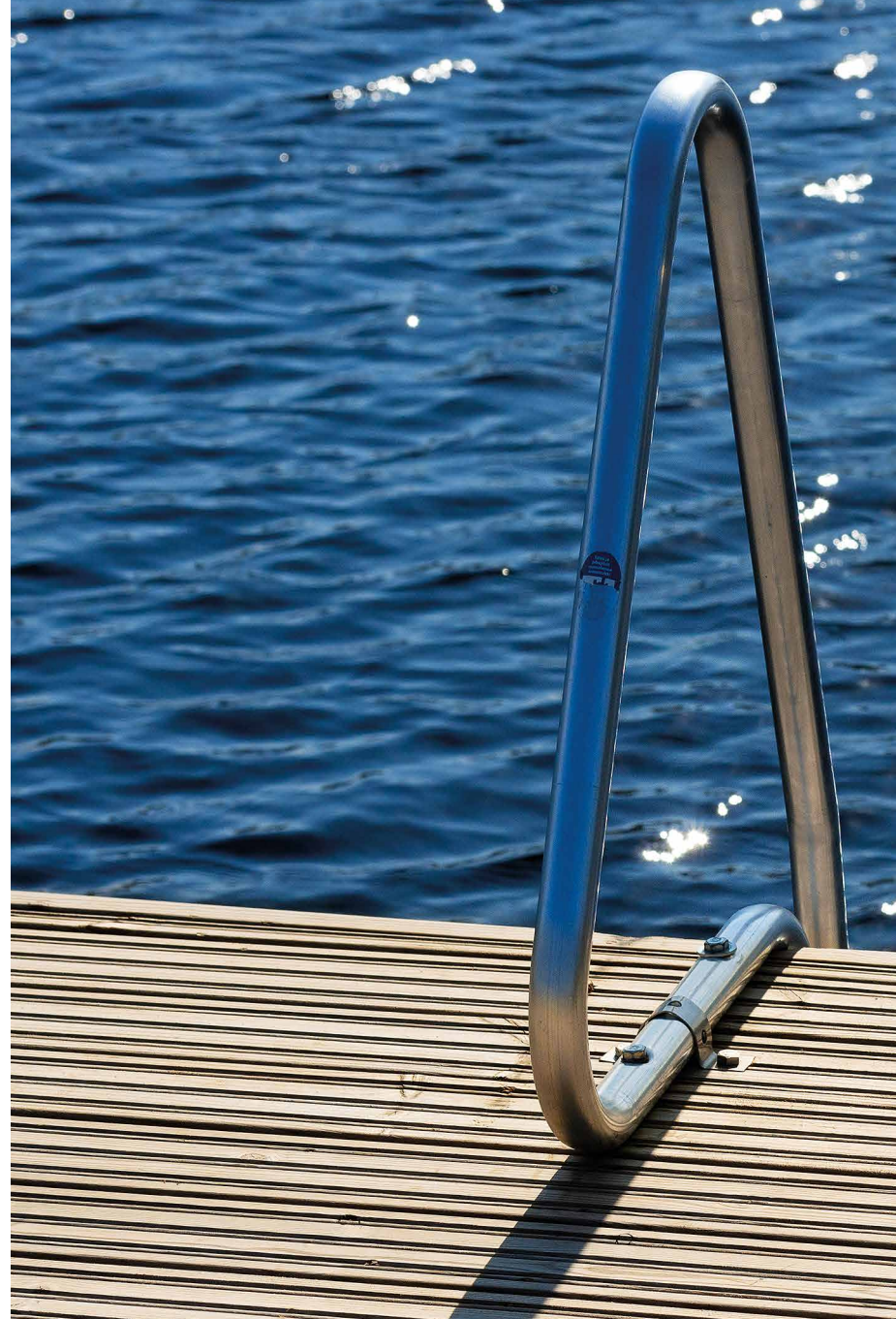


Planed boards, planks and battens

Our planed boards, planks and battens are ideal for a stylish surface of a deck, dock, or a fence. Planed boards are available in different surface profiles. A surface profile gives an attractive look and feel to a variety of constructions. For example, grooved surfaces are not slippery and make a safe choice for docks.

If you are looking for additional sturdiness and durability for your deck, the best choice is a 45 mm planed plank. Planed products give an attractive look to various outdoor constructions and fences. We also offer a wide range of battens that can be used for decorative purposes.

PrimaTimber's impregnated planed products are used in wooden constructions above ground level. These products are impregnated in class AB.









Sawn boards, planks and battens

Our sawn timber products are ideal for fences and trellises, especially if you plan to paint them because paint adheres well on rough surfaces.

Sawn wood is also a good choice for docks that do not need a sleek and finished look. Sawn wood is practical and safe thanks to its rough surface that is not slippery. We recommend thick sawn boards for dock decking.

Our impregnated sawn timber is used in wooden constructions above ground level and impregnated in class AB.

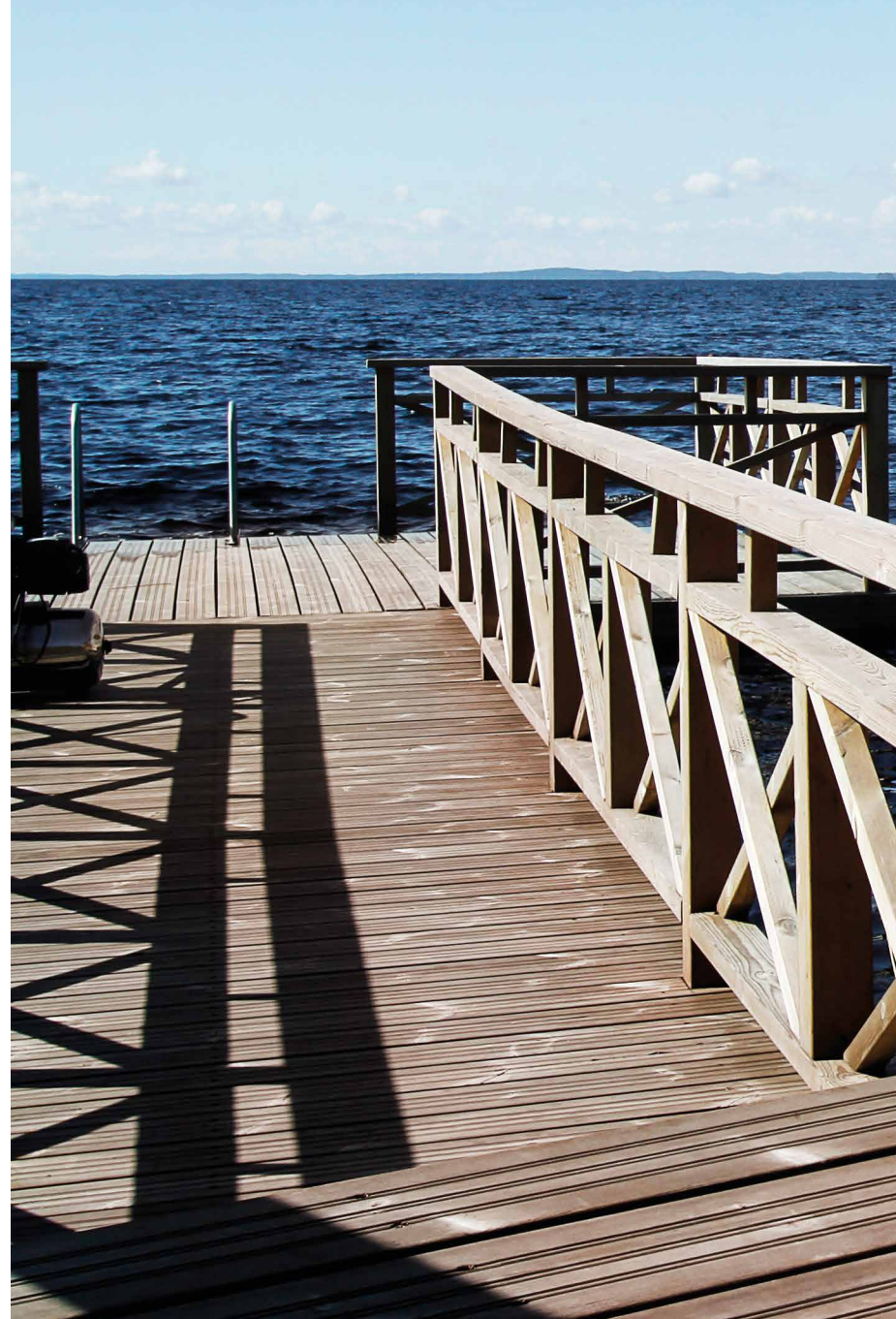
Frame materials

A carefully built frame is the key for long lasting, safe, and beautiful decks, docks, and stairs. Sawn dimensional planks, beams and gluelam beams are ideal for building a strong foundation.

If you choose to use planed materials for a frame, use accurate dimension planks. The surface is roughly planed, and the price remains moderate. In case your dock is large and you require longer than regular lengths, finger jointed joists are a good choice.

If your deck or dock requires a smart final touch, use planed, gluelam timber. Gluelam posts, for example, make excellent and strong railing posts. Gluelam products are composed of wood laminations that are bonded together. This ensures superior stiffness and durability.

PrimaTimber frame materials are impregnated in class A. They are suitable for constructions in contact with water or the ground. Gluelam timber products are impregnated in class AB.









Fence posts

Fence posts are suitable for all kinds of fencing, agricultural constructions, and supports. Fence posts come in different sizes and can be used for diverse purposes.

Our impregnated fence posts are sturdy and endure harsh weather conditions. Fence posts are available unsharpened and sharpened, the latter being easy to set in the ground.

PrimaTimber fence posts are impregnated in class A, due to the contact to the ground, and they have a long life-span.



A close-up photograph of a wooden deck and staircase. The deck is made of light-colored wood, possibly pressure-treated lumber, and is partially covered with a layer of snow. The railing features a crisscross pattern of wooden balusters. In the background, a portion of a house with grey siding and a window is visible. The lighting suggests a bright, sunny day.

PrimaTimber supplies pressure treated wood with famous Nordic durability. A deck built with PrimaTimber products will withstand all weather conditions, and it will last for decades.

Make a top-quality choice!



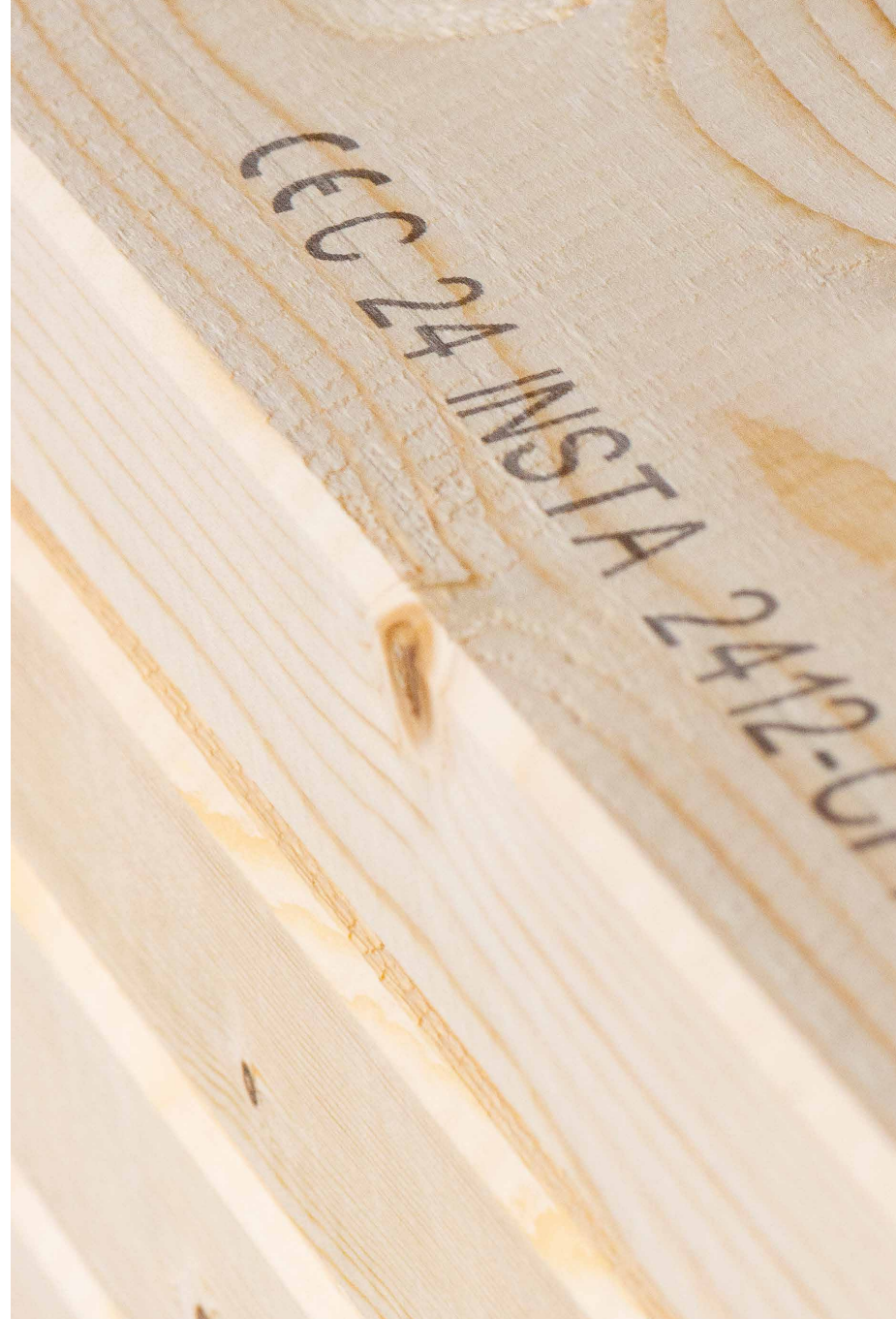
PrimaTimber – Treated timber with long traditions

Iivari Mononen Oy's origins date back to the 1950s when Iivari Mononen started his timber business in Ilomantsi in eastern Finland. Iivari was hard working and well-known for his trustworthiness among the local forest owners and customers.

The company focused first on pole business. Over the decades, its product portfolio expanded to include impregnated timber products, such as decking boards. This was the start of PrimaTimber Oy established in Joensuu in 2003. PrimaTimber is proud to continue the tradition of high expertise and superior quality in impregnated timber business.

PrimaTimber's impregnated timber comes from Nordic pines, grown in harsh weather conditions that make the wood remarkably strong. All timber we use is supplied by our reliable, responsible, and long-lasting partners. Our quality products are impregnated with the highest professional skill.

With high quality materials, you can reach results that exceed your expectations.





Certified timber of superior quality

Wood treated in **class AB** is suitable for building above the ground. It is used for example for docks and decking which do not have a direct contact with the ground. You recognize AB treated wood from a yellow tab.

Products that are more than 48 mm thick are treated in **class A**. They are suitable for contact with ground or water. For example, wooden pillars and frame timber are treated in class A which you recognize from a white tab on the wood.

In addition to impregnated timber products, our portfolio includes other sawn timber. CE marked spruce timber, that is classified building timber, and other planed timber products form a high-quality product range. We are happy to serve our customers with such a wide array of superior products.



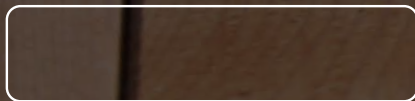
ISO 9001
ISO 14001



Profiles

Boards and planks

Smooth



Pearl



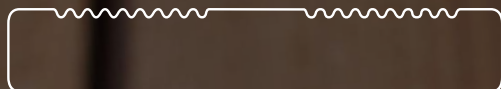
Wave



Combed

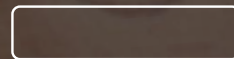


Deck



Battens

Smooth



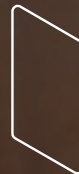
Railing



Diagonal



Parallelogram



Shades



Brown



Green



Grey

Products

Planed boards, planks, and battens

Boards	21 × 95	28 × 95	28 × 120	28 × 145	33 × 145
Planks	45 × 95	45 × 120	45 × 145	45 × 170	45 × 195
Battens	21 × 45 smooth	42 × 42 / 28 diagonal	28 × 68 Parallelogram	45 × 120 railing	

Sawn boards, planks, and battens

Boards	19 × 100	22 × 100	25 × 100	38 × 150
Battens	22 × 50	25 × 50	50 × 50 triangle	

Frame materials

Sawn planks	50 × 100	50 × 125	50 × 150	50 × 200			
Accurate dimension planks	48 × 48	48 × 73	48 × 98	48 × 123	48 × 148	48 × 173	48 × 198
Sawn beams	75 × 75	75 × 150	75 × 200	100 × 100	125 × 125	150 × 150	200 × 200
Glulam timber	70 × 70	90 × 90	115 × 115				

Fence posts, sharpened

mm	ø 60	ø 80	ø 100
1500	×		
1800	×	×	
2100	×	×	
2400		×	
3000		×	×

PrimaTimber impregnated timber products are pressure treated in accordance with the Nordic Wood Preservation Council (Nordiska Tärskyddsrådet, NTR) requirements in class A or AB. Impregnated timber is meant only for outdoor use, it must not be used indoors.

Other products

C24 strength graded timber	48 × 98	48 × 123	48 × 148	48 × 173	48 × 198	48 × 220
Other planed timber	20 × 48	23 × 48	30 × 48	48 × 48	48 × 73	

A photograph of a modern wooden deck. In the foreground, a large, dark, cylindrical planing plant pot is filled with green foliage and several purple and white daisy-like flowers. The deck is made of light-colored wooden planks. In the background, there is a stone wall with a window and a door. A pair of skis is leaning against the stone wall. To the right, there are two large white beanbag chairs and a small wooden stool. The overall atmosphere is cozy and modern.

PRIMATIMBER OY
RANTAKATU 25 C, 80100 JOENSUU

IMPREGNATION PLANT
KUHASALONTIE 31, 80230 JOENSUU

PLANING PLANT
SUSIRAJA 2, 80230 JOENSUU

WWW.PRIMATIMBER.FI
PRIMATIMBER